

GRABBER ROL-AIR 45° FLARING TOOL



PRODUCT CODE 525-F



The 525-F ROL-AIR 45° "GRABBER" flaring tool has a unique, self-adjusting, tube-holding mechanism permits flaring any size tubing within the range of 3/16" to 5/8" (4.75 mm to 16 mm) O.D. Innovative, single-opening design is more compact and easier to use than conventional multi-opening flaring bars. Faceted, hardened steel, chrome finished cone rolls out and burnishes perfect 45° flare above the tube-holding mechanism reducing need for deburring.

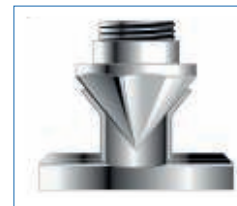
Original wall thickness is maintained at base of flare. Slip-on self-centering yoke permits use in tight quarters. Large handle, with better leverage, and precision threads on feed screw make flaring effortless. High quality construction with satin chrome and black finish.

FEATURES

- Satin chrome and black finish
- Large handle for better leverage
- Weight - 1.75 lbs

Outside Tube Diameter (in.)	3/16	1/4	5/16	3/8	1/2	5/8
Wall Thickness (in.)	.028	.035	.035	.035	.035	.035

Outside Tube Diameter (mm)	4.75	6	8	10	12	15	16
Wall Thickness (mm)	1.0	1.0	1.0	1.0	1.0	1.0	1.0

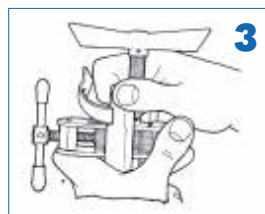
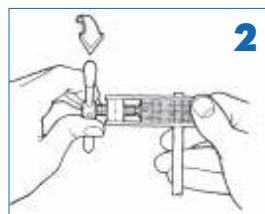
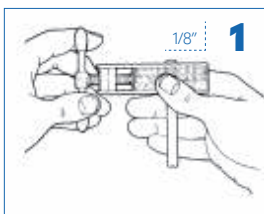


FLARES ROLLED OUT ABOVE DIE BAR BY SUPER-SMOOTH FACETED CONE. MAKES STRONGER FLARES.



UNIQUE DETENTION MECHANISM FOR RAPID ENGAGEMENT AND RELEASE OF DIE BLOCKS.

INSTRUCTIONS



1. Insert tubing into adjustable opening of tube-holding assembly. Position end of tubing approximately 1/8" above the surface of holder.
2. Tighten clamp screw approximately 1/2 to 3/4 of a turn beyond free travel position to secure tubing.
3. Be certain flaring cone surface is oiled. Slip yoke over tube-holding assembly centering on tubing. Twist yoke clockwise to lock in position. Turn yoke handle clockwise to flare.

TOOLS
45° ROL-AIR™
 FLARING TOOLS

The DiversiTech International sales team are available to answer your questions or queries on this product. Our experts are waiting for your call +44 (0)115 900 5858 or if you prefer send an email to sales@diversitech.com or visit www.diversitech.global

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